



WEBCAST AUCTION

NCS NUMERICAL CONTROL SUPPORT INC.

MULTI-AXIS CNC AEROSPACE CONTRACT MACHINE SHOP

Thursday, June 1st at 10:00am CT

INSPECTION: Wednesday, May 31st, from 9:00am to 4:00pm CT or by Appointment

ASSET LOCATION: 21945 W. 83rd Street, Lenexa, KS 66227



VISIT WEBSITE AND BIDSPOTTER FOR COMPLETE SPECS, THE AUCTION IS UP: **BidSpotter**



224.927.5320
pplauctions.com



818.788.2260
machinerynetworkauctions.com

5-AXIS VERTICAL MACHINING CENTERS

DOOSAN VC630/5AX, Fanuc, 25.6" x 30.1" x 20.5" trvls., A & C Axes, 24.8" diam. Table, 12K RPM, 25 HP, CT40, 80 ATC, S/N MV0043-000697, New 2018

CINCINNATI LAMB FTV5-2500, Fanuc 310i-A5 ctrl., 98.4" x 31" x 20" trvls., A & C Axes, 18K RPM, HSK63A, 20 ATC, Laser Tool Measuring, CC, S/N 7092-F00-KD0222, New 2006



MILL-TURN CENTER

DOOSAN PUMA MX2500LST, 7-Axis, Fanuc 18i TB, Dual Spindles, C, Y, B & A Axes, (2) 12" Chucks, 3500 RPM, 3" Bar cap., 60" Centers, 10K RPM Milling Spindle, Capto C6 Taper, 40 ATC, Turret, CC, S/N X25LST0136, New 2008

4-AXIS VERTICAL MACHINING CENTERS

DOOSAN DNM5700, Doosan Fanuc I Control, 41" x 22.5" x 20" trvls., 8K RPM, CT-40, 30 ATC, 10" KOMA Rotary Table, CTS, CC, S/N MV0091-002727, New 2019

TOYODA AWEA BM1200, Fanuc 18i-MB Control, 47.2" x 23.6" x 23.6" trvls., 6000 RPM, CT50, 24 ATC, CC, 12" Rotary Table, S/N 7068, New 2007

MIGHTY VIPER VMC-3032AG, Fanuc 18M Control, 121" x 32" x 21.7" trvls., CT50, 6000 RPM, 35 HP, 32 ATC CC, S/N 02440, New 2002

(2) OKUMA CADET V4020, OSP5020M Control, 40" x 20" x 20" trvls., 8K RPM, CT40, 20 ATC, New 2001

MAKINO FNC-128, 4-Axis, Fanuc 6MB Control, 49.2" x 31.5" x 27.5" trvls., 16" Rotary Table, CT50, 3.5K RPM, 30 ATC, Midaco Pallet Changer, New 1984

MORI SEIKI MV-35/35, Fanuc 6MB Control, 20" x 13.7" x 17" trvls., 6K RPM, CT-40, 20 ATC, New 1984



HORIZONTAL MACHINING CENTERS

DOOSAN DHP-5500, 4-Axis, Fanuc 18i-MB ctrl., (2) 19.7" Pallets, 14K RPM, CT-40, 60 ATC, CTS, CC, S/N HP550056, New 2006

MORI SEIKI SH400, Fanuc MSC-518, (2) 15.7" Pallets, 15K RPM, 30 HP, CT-40, 60 ATC, CC, S/N S1562-81005, New 1998

NIIGATA SPN-50, with 10 Pallet APC, Fanuc 16M, 19.7" Pallets, 12K RPM, CT50, 126 ATC, S/N 46500054, New 1996

KITAMURA H250B, 4-Axis, Yasnac ctrl., (2) 10" plts., New 2000

OKUMA MC50H, 4-Axis, OSP5000M-G Control, (2) 19.7" Pallets, 4k RPM, CT50, 60 ATC, CC, New 1980's

GIDDING & LEWIS BICKFORD 987-15 HS, retro'd G&L Control (2) Rotary Tables, 16 ATC



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CNC LATHES

(2) **DOOSAN PUMA GT2100**, Doosan Fanuc I Series Control, 15.4" max. Turn diam. x 22.1" max. Length, 2.6" Bar cap., 5K RPM, Collet Chuck, Tailstock, Parts Catcher, Tool Eye, CC, New 2014



2014

2 Available

Doosan Puma GT2100 CNC Lathe

TOOLROOM

28"/38" X 120" VOEST ALPINE DA360 GAP BED ENGINE LATHE, 20 HP, DRO, SR, New 1980

19"/27" X 80" SUMMIT 19 GAP BED ENGINE LATHE

HARDINGE HC 2ND OP CHUCKER

BRIDGEPORT SERIES II SPECIAL VERTICAL MILL

(6) BRIDGEPORT & HURCO VERTICAL MILLS

MARVEL SERIES 81A III TILT FRAME VERTICAL BAND SAW

AMADA HA-250 HORIZ. BAND SAW

GROB VERTICAL BAND SAW

DAKE MEP COBRA 350 CUT-OFF SAW

MONOSET MT TOOL & CUTTER GRINDER, UNITEK 300SP TAP DISINTEGRATOR, SUNNEN MBB-1660 HONE, 100-TON OTC HYD H-FRAME PRESS, ISCAR HEAT SHRINK, BELT SANDERS, DRILL PRESSES, CARBIDE GRINDERS, ETC.

FACILITIES & ROLLING STOCK

40 HP KAISHAN KRSD-40-115 ROTARY SCREW AIR COMPRESSOR, New 2021

50 HP QUINCY QS1245I ROTARY SCREW AIR COMPRESSOR

5,000 LBS GC25K FORKLIFT, LPG

10,000 LBS HYSTER S100E FORKLIFT, LPG

2-TON & 1-TON SPANCO JIB CRANES, 15' L

INSPECTION

HEXAGON GLOBAL S GREEN 9.12.8 DCC CMM, 35" x 47" x 31.5" trvls., PC-DMIS CAD ++ S/W, TESA HH-AS8 Auto Indexing Probe w/Touch-Probe Change Rack, S/N 1218-6147, New 2018

HELMEL MICROSTAR 440-251D DCC CMM, 40" x 40" x 25" trvls., Metrolog S/W, Renishaw PH9 Probe, New 1997

TESA HITE MAGNA 7 DIGITAL HEIGHT GAUGE

14" J&L COMPARATOR, P&W SUPERMICROMETER

WILSON ROCKWELL HARDNESS TESTER

GRANITE SURFACE PLATES

VERNIER CALIPERS

PRECISION V BLCKS

GAUGES

2018



Hexagon Global S Green 9.12.8 DCC CMM



Bridgeport Vertical Mill

WELDING

PANDJIRIS WELDING POSITIONER, 5000 Lbs ca 42" x 42" Table

MILLER DELTAWELD 452

SYNCROWAVE 350

(2) DELTAWELD 650'S

7 330ADP WELDERS

ESAB PCS80 PLASMA CUTTER



28"/38" x 120" Voest Alpine DA360 Gap Bed Engine Lathe

2021



40 HP Kaishan KRSD-40-115 Rotary Screw Air Compressor



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Thursday, June 1st at 10:00am CT



105 Revere Drive, Suite C
Northbrook, IL 6006



UPCOMING AUCTION

ONSITE & ONLINE AUCTION – Onsite: May 23 • Online: May 24

Plant Closing

**PROPER
TOOLING**

WORLD CLASS MOLD MANUFACTURER

FEATURING: Late CNC Optics Dept., VMC's & HMC's, Graphite Dept., EDM's, Gun Drills, Presses, Plastic Injection Molders, Inspection, Support, Rolling Stock and Much More...

Sale in Conjunction with: Machinery Network Auctions & Hilco Commercial Industrial



**FOR TERMS, REMOVAL & ADDITIONAL INFORMATION,
go to: pplauctions.com or machinerynetworkauctions.com**

ONLINE BIDDING AT:
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