



ONLINE ONLY

AUCTION

14 & 15 DECEMBER 2022

Complete Metal Stamping, Metal Fabrication, and Tool & Die Facility

Royal Development Metal Stamping

Live Virtual Webcast Auction | December 14, 2022 | First Lot Closing 10:00 AM ET

Timed Online Auction | December 15, 2022 | First Lot Closing 10:00 AM ET

Equipment Location: 315 Kettering Rd., High Point, NC 27263



Primary Storage High Point, NC & satellite locations: AL, MN, & OH.
Please see lot description for location of each lot.

Straight-Side Presses

- 600-Ton Verson SE4-600-84-72T
- 400-Ton Danly H2-400-84-48 (4-Available)
- 400-Ton Niagara BP-400-60-48
- 300-Ton Niagara SC2-300-72-42
- 200-Ton Clearing S2-200-48-42 (2-Available)

Gap Frame Presses

- 176-Ton Aida NC2-16(2)B
- 165-Ton Komatsu OBW-150 (2-Available)
- 121-Ton Komatsu OBS 110-3
- 121-Ton Aida C1-110
- 88-Ton Komatsu OBS 80-3
- 75-Ton Niagara E-75 (5-Available)
- 66-Ton Aida

OBI Presses

- 110-Ton Bliss C-110
- 100-Ton Federal #8
- 75-Ton Minster 7 Dienamic
- 60-Ton Niagar M-60
- 60-Ton Clearing (5-Available)
- 60-Ton South Bend / Johnson
- 45-Ton Niagara M-45 (2-Available)

Servo Coil Feed Lines

- Coe 48" x .187" x 20,000-Lb
- Coe 36" x .250" x 20,000-Lb (4-Available)
- Coe 30" x .250" x 15,000-Lb
- Coe 24" x .250" x 15,000-Lb (3-Available)
- Coe 12" x .156" x 10,000-Lb (3-Available)
- Coe 12" x .156" x 6,000-Lb (3-Available)

Contact: Tim Pfister | 708-765-4029 | tim@integra-as.com

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In partnership
with:



Inspection: Tues, December 13, 2022 | 8:00 AM - 4:00 PM ET

Removal Dates: December 15 - February 3, 2022 | Monday - Friday | 8:00 AM - 4:00 PM ET

Facility will be closed December 23, 2022 - January 2, 2023

Metal Fabrication

- Yoder Tube Mill
- Winton TR40 CNC Profile Bending Machine
- (150+) Riveters
- Haeger Hardware Insertion Presses (4-Available)
- Miller Welders
- Niagara 1B36-6-8 Press Brake
- Vertical & Horizontal Band Saws
- (3) H-Frame Shop Presses - to 150-Ton
- Blast-it-All "The Magnum" Abrasive Shot Blast

Plant & Production Support Equipment

- Vibratory Finishers
- (300+) Stackable Steel Bins
- 680-Position Heavy Duty Steel Bin Storage System
- Heavy Duty Die Storage Rack System
- Fully Automated Case Strapping System w/ (2) Signode Mod 710 Strapping Units
- CAT, Clark, Hyster Forklift Trucks

Cut-to-Length (CTL) / Slitting Lines

- (2) Progressive 72" x .075" x 12,500-Lb, CTL w/ Slitter
- Progressive 72" x .075" x 12,500-Lb CTL, no Slitter
- Red Bud Industries 72" x 16-Gauge x 10,000-Lb CTL

Machine Shop

- Mitsubishi MV2400S CNC Wire EDM (New 2020)
- Mitsubishi FA20S CNC Wire EDM
- Acra 60A EDM
- Hardinge HLVH Toolroom Lathe
- Haas VF-3 CNC Vertical Machining Center
- Bridgeport 2-HP Vertical Milling Machines (3-Available)
- Chevalier FSG-1640AD 16" x 40" Automatic Hydraulic Surface Grinder (2-Available)
- Grand Rapids 12" x 40" Surface Grinder
- Acer AGS-1224AHD 12" x 24" Automatic Hydraulic Surface Grinder
- Acer AGS-1020AHD 10" x 20" Automatic Hydraulic Surface Grinder
- Acer 6" x 18" Surface Grinder
- MHT / Mitusi 6" x 12" Surface Grinder
- Carlton 3' x 9" Radial Arm Drill
- K.H. Huppert Furnace

Plant & Production Support Equipment



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