## **ONLINE ONLY AUCTION**

# **ALPENA BIOFUELS**

412 Ford Avenue, Alpena, MI 49707

**DATE: Bidding Closes** Tuesday, August 9th at 10:00 A.M. **INSPECTION:** Monday, August 8th from 9:00 A.M. - 4:00 P.M.

#### **HIGHLIGHTS:**

- ROSENBLAD VCE Evaporator
- 316 Stainless Steel & Hastelloy Reactors & **Processing Tanks**
- ALFA LAVAL Nozzle Style Separator Centrifuge
- Stainless Steel & Hastelloy Rectifiers, Strippers, & Clarifiers
- SULZER Distillation Column
- Material Handling Equipment
- 400 GPM RO Skid
- 150 HP Air Compressor
- (4) 65,000-Gallon Stainless Steel Fermenters
- CHEMCO Lime Silo with High Sheer Mixing System
- EIMCO 316 Stainless Steel Vacuum Belt Filter
- Stainless Steel Water Tanks & Beer Wells
- GOULDS Stainless Steel Centrifugal Pumps
- ALFA LAVAL Spiral & Plate Heat Exchangers
- Lab Equipment
- Parts, Supplies, & Stores

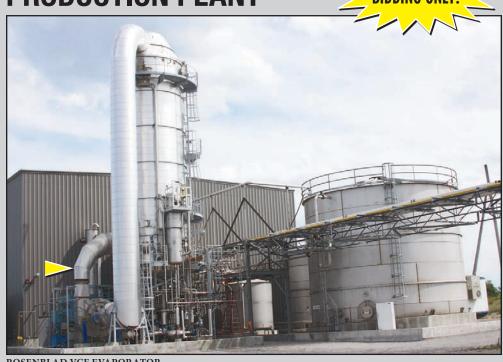
In Conjunction With:







**CELLULOSIC ETHANOL** PRODUCTION PLANT



ROSENBLAD VCE EVAPORATOR

20,000 FT<sup>2</sup> all steel engineered building and modular skid mounted office buildings will be sold! (See details on page 5) Detailed vessel & building drawings available on request



3-SECTION SKID MOUNTED PORTABLE OFFICE BUILDING



FLÄKT WOODS TURBOFAN MCR COMPRESSOR

**BID ONLINE AT BidSpotter** 

For complete catalog erglle.com 1.800.300.6852 Auction Specialists • Appraisal Experts • Online or On-site 1654 King Street, Enfield, Connecticut 06082 (860) 623-9060 • (800) 300-6852 • Fax: (860) 623-9160 Bill Firestone, President



ROSENBLAD VCE EVAPORATOR



ALFA LAVAL NOZZLE STYLE SEPARATOR



16,000-GALLON STAINLESS STEEL STORAGE TANK





8,000-GALLON HASTELLOY REACTOR



(SAMPLE) INTERIOR OVERVIEW

### **HIGHLIGHTS**

2011 ROSENBLAD 316 Stainless Steel Lamella Plate Style Vapor Compression Evaporator, with Flakt Woods Turbofan MCR compressor, 88,000 CFM-165,00 PPH @ 196° F capacity, 2,700 HP 4,000 volt electric drive with soft start and hydraulic auto lube system.

**96" OD x 30' HASTELLOY Hydrolysis Reactor,** 10 trays x 24" OC, (4) vertical baffles with access ladders and support structure.

**316 Stainless Steel Hydrolysis Clarifier,** 13'6" round x 16' high, 16,000-gallon capacity, with Hastelloy sludge rake, 230" total height with rake, design flow rate: 1.1 GPM/FT<sup>2</sup> of surface area @ 210° F operating temperature with 304 stainless steel 72" ID x 144" high cone bottom flash tank 15 PSIG/FV @ -20° F-300° F.

2011 ALFA Laval FEQX-610S-34CH Nozzle Style 316 SS Separator Centrifuge, with Sew Eurodrive 65 HP motor and gravity fed stainless

MASH Cooker, 304 stainless steel dimple jacketed, 6' deep x 17' high x 21-1/2' overall height, 3,750-gallon capacity, 100 PSIG @ 300° F-75 PSIG @ 300° F with Chemineer agitator Mdl. 21GTA-2, 2 HP, 1,200 RPM.

EIMCO 316 Stainless Steel Vacuum Belt Filter, 42" wide x 30' long, 4-lane applicator head, pneumatic adjustment on rollers, (4) overhead spray bars, (3) 24" deep x 60" high filtrate tanks, (3) Eimco 1 x 8 stainless steel centrifugal pumps, Travaini Type TRSC 100-700/O/P liquid ring vacuum pump, 40 HP.

2011 AB PROCESSING 304 Stainless Steel Rectifier/Stripper Column, 15" WCVAC/50 PSIG @ -30°-350° F, 30" OD inner shell x 720" straight wall, 840" overall height, at -30°/350° F, 30-tray.

SULZER Methanol Column Including Reflux Condenser, 150 PSIG @ 375° F, 200-gallon reflux regent tank with purge pump, proof cooler with pump, Superchanger heat exchanger, twin ethanol filters and framework, total column height 19'8".

AB PROCESSING 316 STAINLESS STEEL RECTIFIER/ STRIPPER



**EXCHANGER** For complete catalog

crgllc.com 1.800.300.6852



WATERS 400 GPM RO SYSTEM

# For complete catalog crgllc.com 1.800.300.6852

BROWN TANK 65,000-GALLON 304 STAINLESS STEEL FERMENTERS



(1 OF 2) 10,000-GALLON STAINLESS STEEL STORAGE



3,000-GALLON 304 STAINLESS STEEL WARM

AB PROCESS 200-Gallon Vertical Single Shell 304 Stainless Steel Pressure Vessel, 34" OD shell x 48" straight wall, 76" overall height, FV/50 PSIG x -30°-350° F internal design pressure, Voight Abernathy pump with 3 HP motor.

(4) BROWN TANK CO. 28' High x 20' Diameter 304 Stainless Steel Fermenting Tank, 65,200-gallon capacity, with Chemineer Agitator Mdl. 22GTA-7.50, 7.5 HP, 1,800 RPM.



(SAMPLE) GOULDS STAINLESS STEEL CENTRIFUGAL PUMPS



CHEMCO HYDRATED LIME SILO WITH HIGH SHEAR MIXING SYSTEM

2011 BROWN TANK CO. Beer Well Tank, 24' high x 23' diameter, 304 stainless steel, 74,600-gallon capacity, 300° F max. operating temp., with Chemineer agitator Mdl. 22GTA-7.50, 7.5 HP, 1,800 RPM.

(6) 304 Stainless Steel 10,000-Gallon Storage Tanks.

US WATER SERVICE Skid Mounted RO System, 400 GPM feed flow, 30 PSIG min. at max. flow/60 PSIG static, permeate flow 374 GPM, 93.5 percent operating temperature recovery, 35°-100° F, also includes (3) high pressure pumps with (3) Vacom VFD drives, Allen Bradley Micro-Logix controls, (2) cartridge filters and Pentair Codeline cartridges (10) 80H30, (6) 80S60 and (1) 80S100 with assorted valves.

CHEMCO Hydrated Lime System, including approx. 42' high x 14' diameter enclosed cone bottom silo with roof top dust collector, pneumatic silo fill pipe, level monitors, screw feeder with drive panel, vibratory feeder, dual pumps and control panel.

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GARDNER DENVER 150 HP SCREW AIR COMPRESSOR



HYSTER H60FT LP FORKLIFT



NEW HOLLAND 160 DIESEL SKID STEEL LOADER

**GARDNER DENVER EBQ99M Electra-Saver II Rotary Screw Air Compressor,** s/n S365279, full load operating press 125 PSIG, 620 CFM, 150 HP, 460 volt, 60Hz, 3-phase, MAWP 200 PSI @ 250° F with Zeks Eclipse desiccant air dryer, oil-water separator and vertical steel receiver.



JLG 600AJ BOOM MANLIFT

**HYSTER H60FT Propane Forklift,** 5,650-lb. capacity, 3,635 hrs., solid tires, 187" lift, 3-stage mast with side shift.

**NEW HOLLAND 160 Diesel Skid Steer Loader,** 6' GP bucket, 3,633 hrs., enclosed cab with 6' hydraulic sweeper attachment.

**GENIE GS-2632 Electric Scissor Manlift,** 273 hrs., 500-lb. capacity, 26 ' max. lift height, 88 x 32" deck size.

**JLG 600AJ Diesel Boom Manlift,** 3,401 hrs., 60' platform lift height, 39' horizontal reach, 500-lb. capacity.

GOULDS, GRISWOLD, NASH, and NETZSCH Stainless Steel Centrifugal and Vacuum Pumps.

(15) ALFA LAVAL Stainless Steel Spiral and Frame-Plate Heat Exchangers.



GENIE SCISSOR MANLIFT

Lab Equipment Including Lab Fume Hoods, Safety Cabinets, Ultrasonic Cleaners, Water Baths, THERMO SCIENTIFIC Evolution 60 UV-VIS Spectrophotometer, HEWLETT PACKARD 5890 Series II Gas Chromatograph, Sieve Shaker with Screens, Analytic Balances, Heated Stirring Plates, and Related.

**Huge Assortment** Valves, Actuators, Control Switches, Flow Controls, Magnetic Flow Tubes, Gauging, Metering Devices, Drive Controls, Spare Parts, Supplies, and Stores.

**Extensive Assortment** Hand and Power Tools, Safety Equipment, Welders, Pipe Threaders, and Much More!



(SAMPLE) ALFA LAVA FRAME AND PLATE HEAT EXCHANGER

**Complete Electrical Distribution and Drive Controls Including** SQUARE D 5,000 KVA Transformer, (3) SQUARE D Model 6 Control Centers, (3) SQUARE D HVL Load Current Interrupter Switches, Motor Starters, VFD Drives and Related.

**Massive Quantity of Tube and Clip Scaffolding Including** All Bolts, Clamps, Screw Jacks, Base Plates, and Assorted Parts, All Disassembled and Stacked.



SHAFT ALIGNMENT SYSTEM



SQUARE D MOTOR CONTROL CENTERS





TRANSFORMER AND SWITCH GEAR

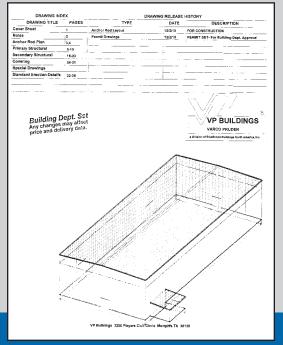
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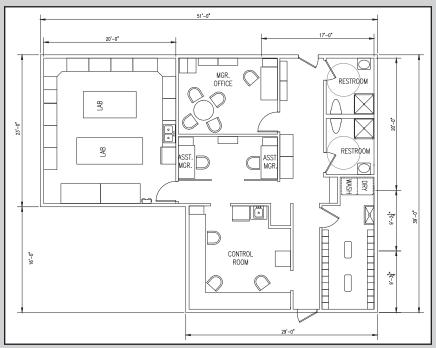


FINISHED OFFICE BUILDING



MANUFACTURING AND UTILITY BUILDINGS





#### **BUILDING HIGHLIGHTS**

20,000 Sq. Ft. clear span, all steel engineered, manufacturing building with  $\pm$ 30 ft. clear height with 400 Sq. Ft. utility building.

2,000 Sq. Ft. modular office building, consisting of (3) steel skid mounted sections with office and lab spaces, (2) ADA bathrooms, AC/heat pumps.

**TERMS OF SALE:** To be sold in accordance with CRG Terms of Sale as published on our websites and in the auction catalog. A buyer's premium will apply. All Covid-19 safety protocols will be implemented.









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