

ONLINE AUCTION

Equipment from Well-Established Foundry

Plant
Closed:



GREDE™/RMG

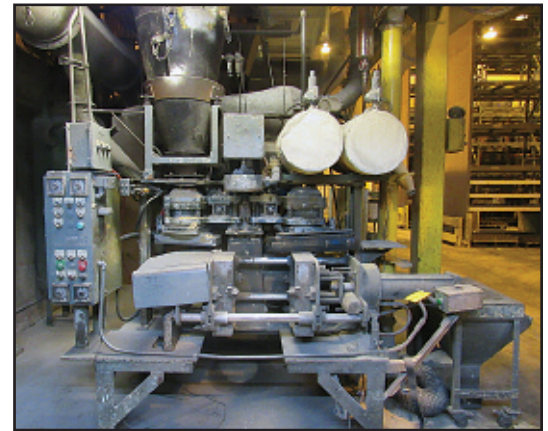
1401 Perkins Avenue
Waukesha, Wisconsin 53186

BID ONLINE: Tuesday, October 20 thru Tuesday, October 27

INSPECTION: Monday, October 26

9:00 am - 4:00 pm CDT

**Furnaces • Lost Foam Molding Line • Molding Systems • Sand Equipment • Core Equipment
Shaker Conveyors • Conveyor • Shot Blast Machines • Grinders • Baghouses
Dust Collector • Toolroom Equipment • Sand Silos • Much More!**



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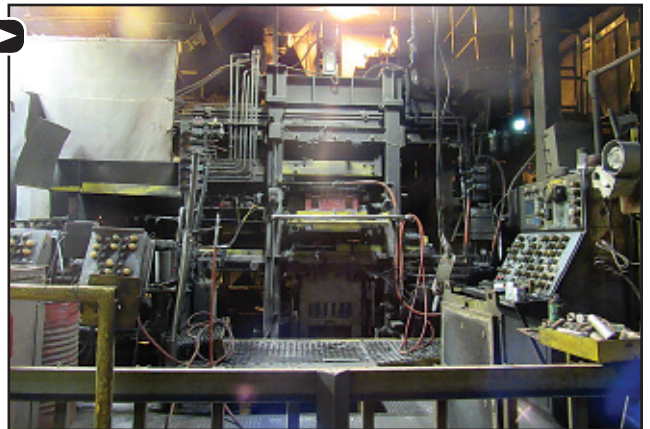


FURNACES

(3) Electric Melt Furnaces, with Upgraded Panelmate Controls, 4630 KVA, with Gaylord, 700°, Control Panel
 Electric Holding Furnace with Electrical Control Panel, Inductotherm Linewell 1100 Controls, 1250 KVA • (2) Furnace Charge Buckets
 Electric Melt Furnaces, Weight Hopper, Conveyors, GK Shaker Table • 50 Ton Holder • I3 Duca 5 Ton Pressure Pour • (5) Pouring Ladles



Lost Foam Molding Line



LOST FOAM MOLDING LINE

Lost Foam Molding Line including: 2-Way Compaction Table, Fairfield Power Roller 40' (est.) Conveyor Loop, with Hydraulic Pour, After Burner, Closed Loop Cooling System with Cooling Tower on Roof, 40" x 29' (est.) Oscillating Conveyor, Bucket Elevator, Sand Hopper, Surge Hopper, (2) Nash 50 HP Blowers, Magnetic Separator, Spin B 518HR Spinner Hangar with Dual 30 HP Shot Wheels, Industrial Heating & Finishing Pre-Heat Oven, S/N 2527, (3) Dip Tanks, Hot Wire Foam Cutter

MOLDING SYSTEMS

I3 Automatic Molding System including:

Punch-Out, Flask Cleaner, Cope/Drag Squeeze, Separator, Roll-Over Cooling Conveyor, Programmable Controls, (1) Spare Flasks

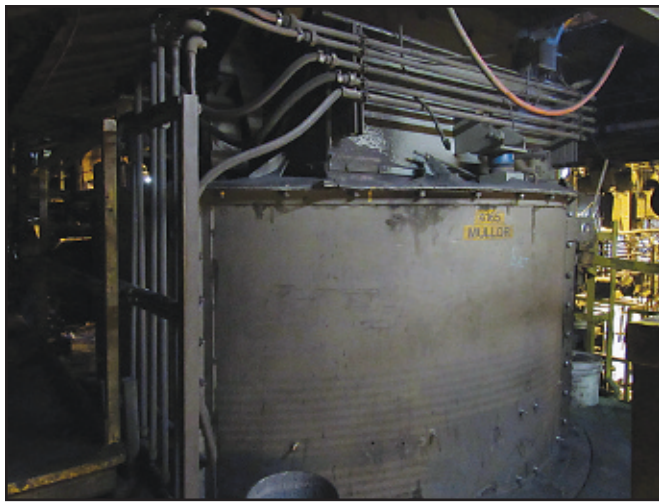
H1 Manual Pour Molding Line including:

Punch-Out, Match Master, Cope & Drag Separator, Closer, Turner Conveyors, 160-Flask Cooling Conveyors with Flasks, Panelmate Controls

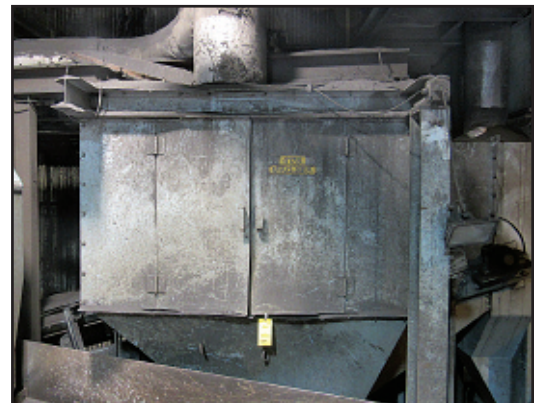
H2 Automatic Pour Line including:

Punch-Out, Match Master, Cope & Drag Separator, Closer, Turner Conveyors, 160-Flask Cooling Conveyor with Flasks, (8) Manual Ladles

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Place Bids October 20 thru October 27



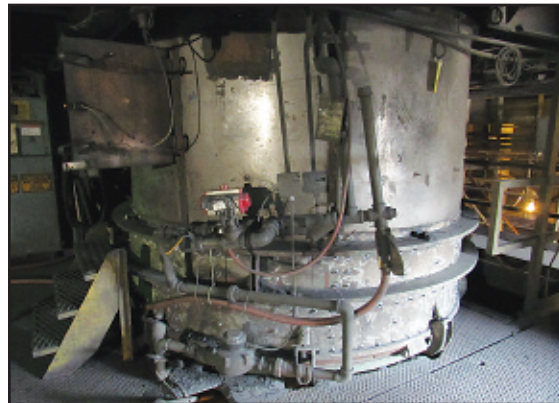
SAND EQUIPMENT (Part 1)

Electric Continuous Sand Heater Model ECH-600-90KW, 480 Volt, Upright
 Core Sand Delivery System, (2) Traveling Mixers, Pumps, Controls, Surge Hoppers (feeds up to eight core machines)
 I3 Sand System Hartley D2500-100-4 Compactability Tester • I3 Sand System Return Bucket Elevator
 I3 Sand System 60 Ton Sand Bag • I3 Sand System 120 Ton Sand Bag • I3 Sand System Bond Feed Transporter
 I3 Sand System Muller Exit Belt, 20" x 150' • I3 Sand System Prepared Sand Belt, 20" x 15'
 I3 Sand System Sand Distribution Belt, 20" x 50' • I3 Sand System GK Shaker Conveyor, S/N C3465-11, 36" x 13'
 I3 Sand System GK Screen Type Shaker Conveyor, S/N C3465-10, 42" x 30'
 I3 Sand System Cooler Belt Conveyor • I3 Sand System GK Shaker Conveyor, 46" x 60'
 I3 Sand System GK Shake-Out, S/N C9625-2, 60"/78" x 12' • I3 Sand System GK Vibra-Drum
 I3 Sand System GK Shaker Conveyor, 50" x 25' • I3 Sand System Mag Separator





EQUIPMENT FROM WELL-ESTABLISHED FOUNDRY
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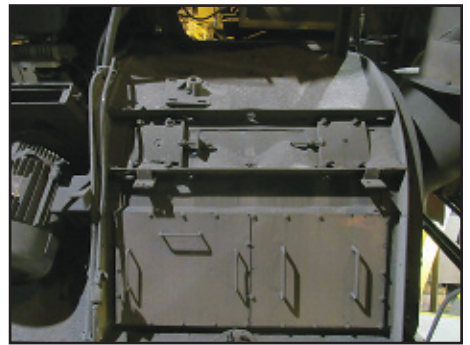
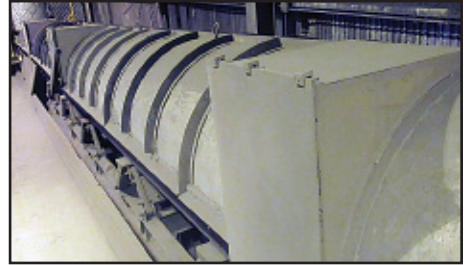


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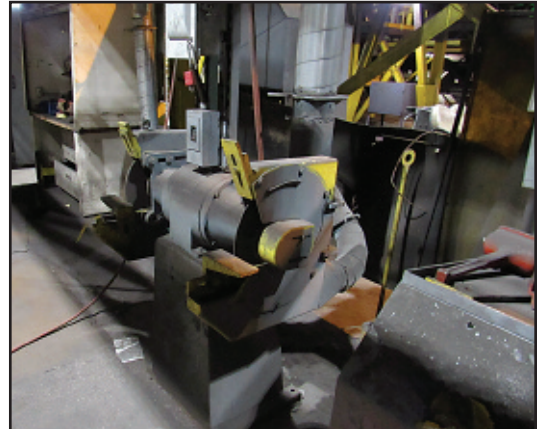


SAND EQUIPMENT (Part 2)

I3 Sand System GK Sorting Type Shaker, 48" x 70' • I3 Sand System GK Shaker, 42"/50" x 60' • I3 Sand System GK Shaker, 33" x 10'
I3 Sand System Disa/Goff Vibra-Drum • I3 Sand System GK Shaker Drum Exit, 48" x 60' • Macawber Sand Transport System
Volumetric Bag Feeder System • (2) H1/H2 Sand System Bucket Elevators • H1/H2 Sand System Sand Muller Model 100B
H1/H2 Sand System Hartley Controls • H1/H2 Sand System Belt Conveyor, 48" x 15' • H1/H2 Sand System GK Fluidized Bed Cooler
H1/H2 Sand System GK Shaker Conveyor, 42" x 35', with Hood • H1/H2 Sand System GK Shaker Conveyor, 48" x 135'



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CORE EQUIPMENT • SHAKER CONVEYORS • CONVEYOR

Redford Core Machine Model HS22RA • Redford Core Machine Model CB16 • Core Room Scrubber, 84" x 18' High

GK Sorting Type Shaker Conveyor, 53" x 200' • GK Shaker Conveyor, 46" x 40'

GK Shaker Conveyor Model SCRT42-28, S/N C-7081-2, 42" x 28' • GK Sorting Type Shaker Conveyor, 40"/48" x 120'

GK Shaker Conveyor, 36"/48" x 100', with Hood • GK Shaker Conveyor, 30"/40" x 150' • 36" x 112" Belt Conveyor

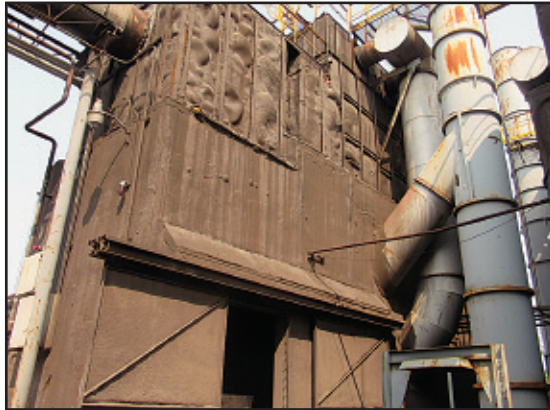
SHOT BLASTS • GRINDERS

Pangborn Shot Blast Machine, 100 HP, Continuous Thru-Feed, Air Wash, Shaker Conveyor, Single Head, Controls (rebuilt 2010)

Pangborn Shot Blast Machine, 100 HP, Continuous Thru-Feed, Air Wash, Shaker Conveyor, Single Head (non-functional)

Trinco Dry Blast Cabinet Model 48X48, S/N 69278-10, 4' x 4' x 4'

Fox Stand Grinder, 25 HP • Fox Stand Grinder, 25 HP, Belt Drive • 20" Double-Edge Disc Sander, 2 HP • Ex-Cell-O Double-Edge Grinder



**DON'T MISS
THIS AUCTION**
Tuesday,
October 20
thru
Tuesday,
October 27

BAGHOUSES & DUST COLLECTOR

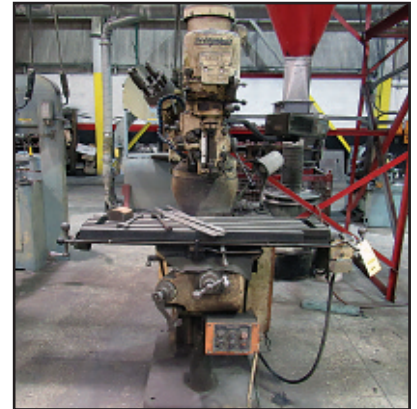
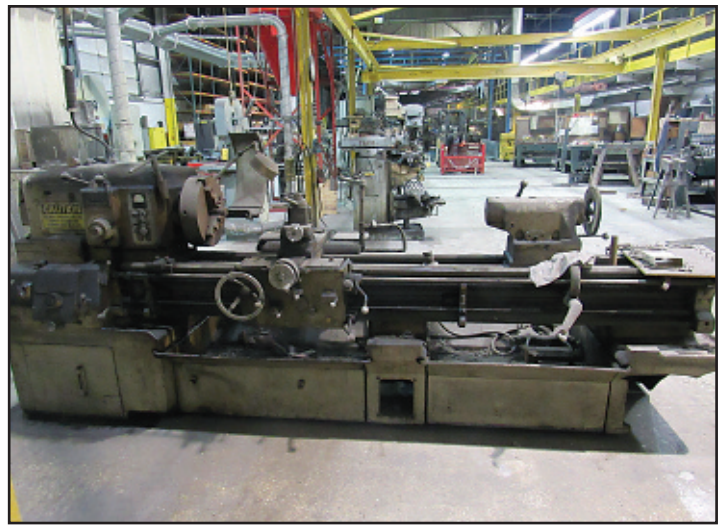
ETA Engineering Navistar Baghouse, 88,000 CFM, 1320 Bags, (2) 150 HP Motors
ETA Engineering Navistar Baghouse, 65,000 CFM, 1320 Bags, (2) 150 HP Motors
ETA Engineering Navistar Baghouse, 65,000 CFM, 810 Bags, 200 HP Motor
Carborundum Baghouse Model 450-M10, 60,000 CFM, 540 Bags, 150 HP Motor
Carborundum Baghouse Model 270-M10, 55,000 CFM, 270 Bags, 150 HP Motor
ETA Engineering Navistar Baghouse, 50,000 CFM, 645 Bags, 150 HP Motor
(6) Carborundum Baghouses Model 360-M10, 35,000 CFM, 432 Bags, 100 HP Motor
ETA Engineering Navistar Baghouse, 20,000 CFM, 285 Bags, 100 HP Motor
Carborundum Baghouse Model 270-M10, 270 Bags
Torit Cartridge Dust Collector Model DF6, 7.5 HP, (6) Cartridges

SAND SILOS

(4) 50 Ton (approx.) Sand Silos, 10' Dia.

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TOOLROOM EQUIPMENT

American Engine Lathe, 8" Chuck, Threading, 17 - 1000 RPM, 1.5" Hole thru Spindle, Taper Attachment
Devlieg Spiramatic Jigmil Model 3H-48 • Horizontal Mill with Vertical Head • Harrison Lathe Model M300, 8" Chuck, 13" Swing
Cyclone Dust Collector • Bridgeport 2 HP Series I Vertical Mill, 10" x 42" Table • Tree Vertical Mill Model 2UV, 11" x 42" Table
Monarch Lathe, S/N 49802, 16" 3-Jaw Chuck • Delta Vertical Band Saw, 20" x 24" Table, 20" Throat • 30" Disc Sander
Master Spindle Sander Model 2SP • Moak Vertical Band Saw, S/N 9211, 36" x 36" Table, 36" Throat
Bridgeport Vertical Mill, 9" x 42" Table, 12" Throat • 24" Drill Press • Cincinnati Drill Press

MISCELLANEOUS EQUIPMENT

(3) Electrical Sub-Stations • International Tractor Model 184 • Water Cooling Tanks with Pumps, 50 HP
(5) ABB Robots Model 6400 • Leco Spectrometer Model GDS500A

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