PUBLIC AUCTION

Large Aluminum Casting & Rolling Mill Facility

By Order of
Secured Lender:

Alpha Aluminum

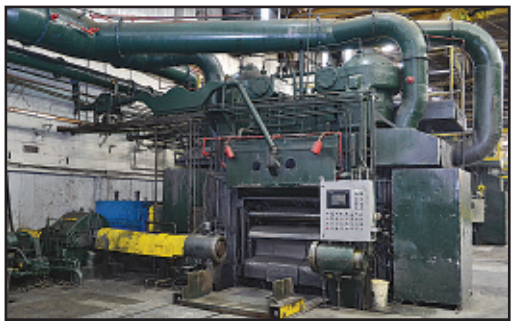
1300 Cunningham Avenue
Winston-Salem, North Carolina 27107

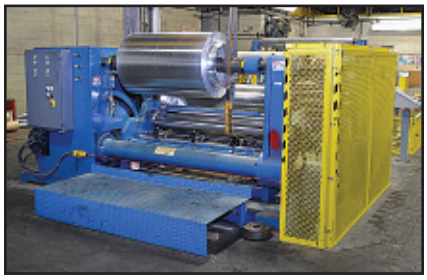
DAY 1: ONSITE THEATER STYLE AUCTION: Wednesday, May 8 10:00 am EDT

DAY 2: ONLINE AUCTION: Thurs. May 9 • See Lot List for Sale Date of Specific Items

INSPECTION: Tuesday, May 7 from 9:00 am - 4:00 pm EDT or By Appointment

Aluminum Coil Casting Lines • Rolling Mills • Slitter/Rewinders • Foil Separators • Roll Grinders
Furnace Equipment • Annealing Furnaces • Toolroom Equipment • Welding Equipment
CO2 Systems • Inspection Equipment • Bridge Cranes • Air Compressors • Material Handling
Cooling Towers • Oil/Smoke Filtration System • Fuel Oil Storage Tanks • Factory Equipment





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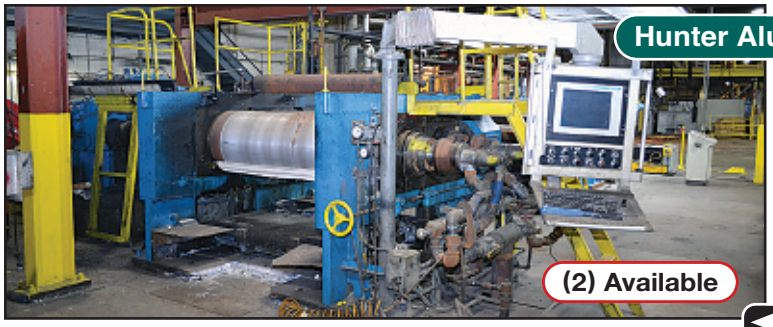

Hunter Aluminum Coil Casting Lines

(2) Available

66” x 1/4”

Hunter 4-HI Breakdown Rolling Mill

ALUMINUM COIL CASTING LINES

Hunter 65” x 0.250” 2-Roll Horizontal Continuous Aluminum Casting Line (1970),
with Dell Optiplex 960 PC, Allen Bradley VersaView 1500M LCD Flat Screen Monitor, including 5-Roll Pinch Roll Straightener,
1/4” Capacity Mechanical Shear, 4-Roll Leveler, 60” O.D. x 60” Wide Recoiler with Hydraulic Mandrel Expansion, Independent Hydraulics,
West Bend 15,000 lb. x 48” Wide Coil Car (#C3)

Hunter 56” x 0.250” 2-Roll Horizontal Continuous Aluminum Casting Line,
with Dell Optiplex 960 PC, Allen Bradley VersaView 1500M LCD Flat Screen Monitor, including 5-Roll Pinch Roll Straightener,
1/4” Capacity Mechanical Shear, 4-Roll Leveler, 60” O.D. x 60” Wide Recoiler with Hydraulic Mandrel Expansion,
Independent Hydraulics, West Bend 15,000 lb. x 48” Wide Coil Car (#C2)

Large Assortment of **Continuous Casting Machine Cores & Rolls** • Large Assortment of **Melt Additives & Chemicals**

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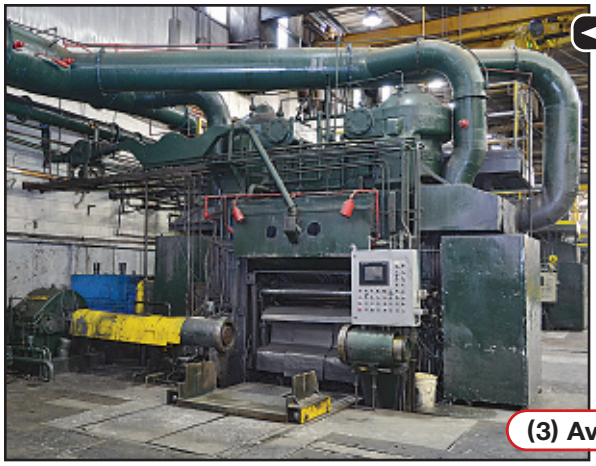
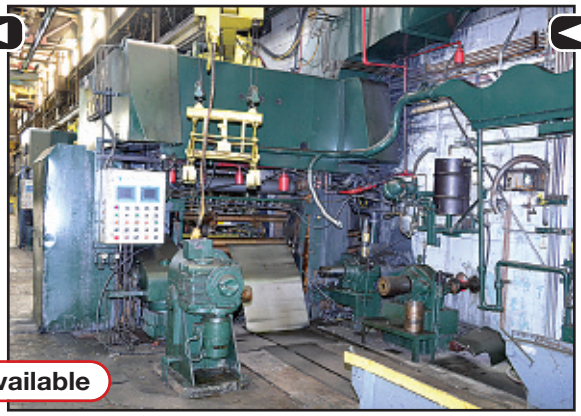
BREAKDOWN ROLLING MILL

Hunter .250” x 66” Wide 4-High Breakdown Rolling Mill,
with Allen Bradley VersaView 1500M LCD Flat Screen Monitor, Allen Bradley PanelView 550 Monitor Interface, 0.250” Max. Entry Thickness,
.006” Min. Exit Thickness, 33” - 66” Width Range, 20” I.D. - 55” O.D. Range, 15” Work Roll Diameter, 38” Back-up Roll Diameter,
0 - 2400 FPM Line Speed, (7) Eurotherm 590 Link DC Drives (installed 1994) for Coil Car, Pay-off, Entry Bridle, Strip Gauge, Mill Housing,
Exit Breaker Roll, Rotary Edge Trimmer, Mandrel 72” x 55” O.D. Rewind, Coil Car, Mill Coolant, Hydraulics, Exhaust System,
1250 HP DC Main Mill Motor, (2) 200 HP DC Drive Motors on Payoff & (2) 200 HP DC Drive Motors Rewind,
and **Hunter 72” Wide x 60” O.D. Double Wrapper Model 199-700A**, S/N RM761,
with Reliance 200 HP DC Variable Speed Drive, In-Ground Hydraulic Coil Car, Drum Rack, Hydraulically Actuated Loading Arm (#19)
(2) Siemens 1000 HP, 575 Volt, 40 Hz, 3-Phase, with Drive Cabinets (new)



(3) Available

Blaw Knox 4-HI 54" Foil Rolling Mill



(3) Available

Hunter 4-HI 54" Foil Rolling Mill

New Bearings

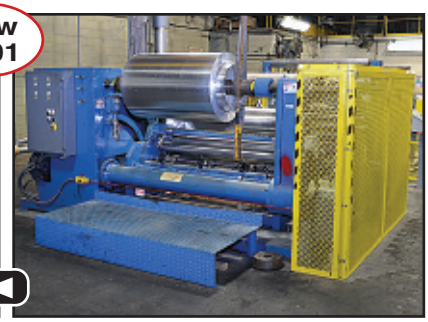
FOIL ROLLING MILLS

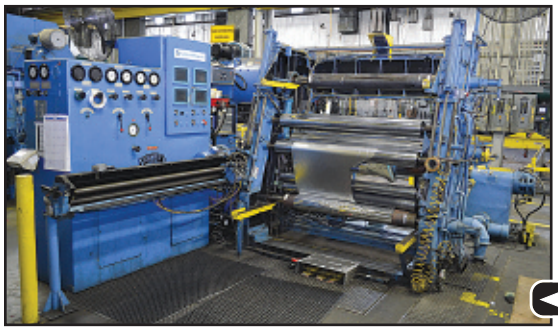
(3) Blaw Knox 0.051" x 54" Wide 4-High Foil Rolling Mills,
with 54.75" Max. Entry & Exit Width, 26" Min. Exit Width, 0.051" Max. Entry Thickness, 0.0013" Max. Exit Thickness, 0 - 1800 FPM Line Speed,
Reliance 900 HP (#M21) or 600 HP (#M22) or 500 HP (#M23) Drive Motor with Gear Reducer,
Blaw Knox 44" O.D. x 60" Wide Hydraulic Pay-off Reel,
(2) Reliance 75 HP (#M21) or 60 HP (#M22) or 25 HP (#M23) In-Line DC Variable Speed Drives,
Entry Side In-Ground Rail Mounted Coil Car, Allen Bradley PanelView 1000 Operator Interface, 44" O.D. x 60" Wide Exit Side Coil Rewinder,
(2) Reliance 75 HP (#M21) or 60 HP (#M22) or 25 HP (#M23) In-Line DC Variable Speed Drives,
Hydraulic Loading Arm, Allen Bradley VersaView 1500 LCD Flat Screen Monitor,
Schneider Model MOS-314-13-250 Filter System, with Filter Press & 13-Roll Infeed Stand (#M21, #M22, #M23)

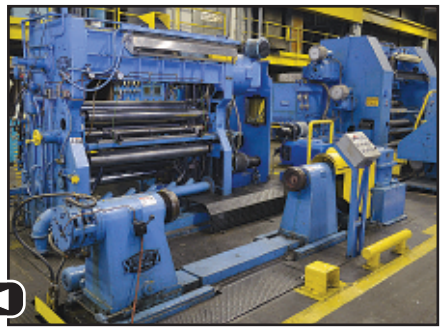
(3) Hunter 0.051" x 54" Wide 4-High Foil Rolling Mills,
with 54.75" Max. Entry & Exit Width, 26" Min. Exit Width, 0.051" Max. Entry Thickness, 0.0013" Max. Exit Thickness, 0 - 1800 FPM Line Speed,
Reliance 500 HP (#M24) or 300 HP (#M26 & #M25) DC Drive Motor with Gear Reducer,
Blaw Knox 44" O.D. x 60" Wide Hydraulic Pay-off Reel, (2) Reliance 25 HP In-Line DC Variable Speed Drives,
Entry Side In-Ground Rail Mounted Coil Car, Allen Bradley PanelView 1000 Operator Interface, 44" O.D. x 60" Wide Exit Side Coil Rewinder,
In-Ground Hydraulic Coil Car, (2) Drum Racks with Hydraulic Loading Arm, Allen Bradley VersaView 1500 LCD Flat Screen Monitor,
Schneider Model MOS-314-13-250 Filter System, with Filter Press & 13-Roll Infeed Stand (#M24, #M26, #M25)

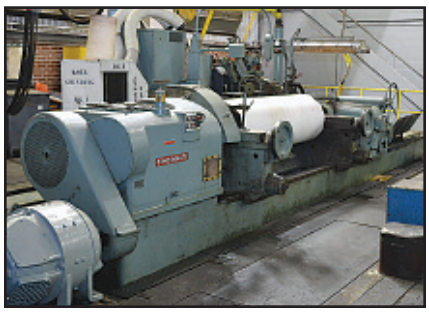
•••• *All Schneider filter systems will be offered with the rolling mills & as individual lots* •••

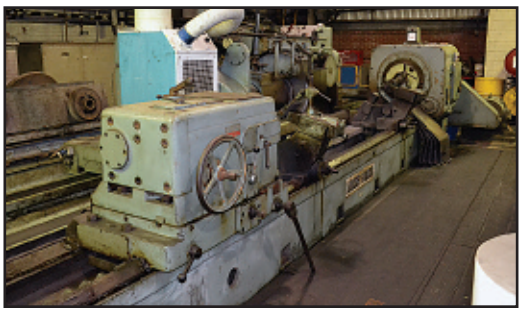
Large Assortment of Rolling Mill Work and Back-up Rolls & Bearing Chocks
Large Assortment of Rolling Mill & Smaller Bearings (new & used)

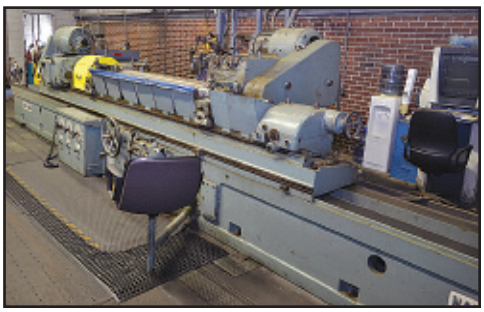












SLITTER/REWINDERS • FOIL SEPARATORS

REM 60" Wide Slitter/Rewinder Model 3750.41, S/N M23-0506 (2001), .008" - .001" Thickness Range, 10,000 lb. Weight Capacity, 60" O.D., with REM Model 4520-42 Uncoiler (S/N M23-05.06), 3-Roll Tensioning Stand, Vertical Tension Stand, REM Model 37500-41 Take-up Reel (S/N M23-05.06), Allen Bradley PanelView 1000 Programmable Control (#5-52)

Cameron 56" Wide Slitter/Rewinder Model 650, S/N K6295, with Allen Bradley PanelView 1000 Touchpad Control, with LED Display, 56" Max. Entry Width, 12" Min. Width, .004" - .0007" Thickness Range, Bar with (2) Circular Knives, 36" Dia. Take-up Reel, Eurotherm SCR Drives, 50 HP Main DC Drive Motor, with Falk Model 1070FC2A Gear Reduction Drive Motor - 7.517 Ratio, 1750 RPM Input, (2) Vickers 25 HP Stand-Alone Hydraulic Power Supplies (#S-5)

Kampf 60" Wide Foil Separator, S/N 2716, with 60" Max. Entry Web Width, 25" Min. Exit Web Width, 0.0007" Max. Thickness, 0.00025" Min. Thickness, with Kampf Model 8555 Traveling 72" O.D. x 60" Wide Unwind Stand (S/N 8555, New 1981), 25 HP DC Motor, Allen Bradley PanelView 900 Touchpad Control, with LED Display, (2) 30 HP (est.) DC Drive Motors, SCR Drive (#S-51)

(2) Hunter 55" Wide Foil Separators, S/Ns 553, N/A, with Lectern Style Control Panel with (3) Touchpad Controls & LED Displays, 15" Min. Exit Width, 0.002" - 0.00025" Thickness Range, Gear Reducer, (2) 15 HP DC Drive Motors, Eurotherm SCR Drive, Sonobond Model FC5010B Dual-Head Ultrasonic Seam Welder with Sonobond 3500 Watt Power Supply (#S-23, #S-21)

Schmutz 54" Wide Foil Separator, S/N P73-1056, with Touchpad Control, LED Display, Schmutz Model 4580 48" x 62" Wide Unwind Stand, 0.002" - 0.00025" Thickness Range, with Reliance Electric 25 HP DC Drive Motor, Sonobond Model FC5010B Dual-Head Ultrasonic Seam Welder, with Sonobond 3500 Watt Power Supply, Eurotherm SCR Drive (#S136)

ROLL GRINDERS

Cincinnati 38" x 192" Roll Grinder, S/N 56G-403447, Motorized Work Head with 20 HP Motor, Wheel Head with 25/30 HP DC Drive Motor, 32" O.D. x 4" Wide Grinding Wheel, Over-the-Wheel Hydraulic Dresser, .500" Camber, Work Rests, Tailstock, Coolant Filtration System (#RG-1)

Naxos-Union 29-1/2" x 158" Roll Grinder Model W750-4000, S/N 35994, with 20,000 lb. Max. Weight Capacity, 24" x 4" F-Type Grinding Wheel, 50 HP Main Motor, 11 HP Work Head Motor, Paper Filtration Coolant System, Over-the-Wheel Hydraulic Dresser, (2) Foot Stocks, Tailstock (#RG5)

Naxos-Union 19-1/2" x 138" Roll Grinder Model W500/3500, S/N 35566, Work Head with 33 HP DC Variable Speed Drive, Manually Actuated Tailstock, Wheel Head with 10 HP Main Motor, 20" Dia. x 3" Wide Grinding Wheel, Over-the-Wheel Dresser, Plunge Cycle, Paper Filter Coolant Filtration System (#RG-3)

Naxos-Union 19-1/2" x 138" Roll Grinder Model W500/3500, S/N 35869, Work Head with 33 HP DC Variable Speed Drive, Manually Actuated Tailstock, Grinding Head with 10 HP Motor, 20" Dia. x 3" Wide Grinding Wheel, Over-the-Wheel Dresser, Plunge Cycle, Paper Filter Coolant Filtration System (#RG-4)

FURNACE EQUIPMENT

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GNA Alutech 70,000 lb. Gas/Oil Fired Reverberatory Furnace (2002),
with Allen Bradley PanelView 1000 Operator Interface, Honeywell Digital Temperature Control, 22' Wide x 17' Long Outside Dimensions (#RF-4)

Hunter 80,000 lb. Gas/Oil Fired Reverberatory Furnace,
with Allen Bradley PanelView 550 Operator Interface, 24' Wide x 16' Long Outside Dimensions (#RF-3)

Hunter 40,000 lb. Gas/Oil Fired Holding Furnace,
with Allen Bradley PanelView 550 Operator Interface, Chromalox Digital Temperature Control, 15' Wide x 17' Long Outside Dimensions (#RF-3)

Amster Morton 25,000 lb. Gas/Oil Fired Holding Furnace,
with Allen Bradley PanelView 550 Operator Interface, 13' Wide x 20' Long Outside Dimensions (#RF-2)

Pyrotek 1472°F Degasser Model SNIF SP-60/4HBF, S/N FR0012S147000 (2001), with Refractory Refining Furnace, PLC Control

Pyrotek 1472°F Twin-Nozzle Degasser Model SNIF SP-60/4HBF, S/N FR001/2976039 (2001), with Refractory Refining Furnace

Pyrotek 1472°F Twin-Nozzle Degasser Model SP-60/4 HBF-2197701, S/N FR0012527090S (2015) (new on original skid, with accessories)

ANNEALING FURNACES

Sunbeam 1200° Gas/Oil Fired Car Bottom Annealing Furnace, with Allen Bradley PanelView 550 Control,
13' Wide x 12' High x 20' Long Internal Chamber, 240,000 lb. Capacity, (2) 12' Wide x 20' Long Chain Driven Coil Cars (#AO19)

Sunbeam 1100°F Gas/Oil Fired Car Bottom Annealing Furnace, S/N F-85-64, with Allen Bradley PanelView 1200 Operator Interface,
11' Wide x 21' Deep x 7' High Internal Chamber, 84,000 lb. Capacity, (2) 12' Wide x 20' Long Chain Driven Coil Cars (#AO-15)

Sunbeam Furnace Model F-633-81, with 8' Wide x 11' Deep x 7' High Internal Chamber,
25,000 lb. Capacity, Allen Bradley PanelView 550 Touchpad Control with LED Display (#AO-20)

Sunbeam Furnace, with 8' Wide x 11' Deep x 7' High Internal Chamber, 25,000 lb. Cap., Allen Bradley PanelView 550 Touchpad Control (#AO-18)

Sunbeam Furnace Model F-165-63, with 8' Wide x 11' Deep x 7' High Internal Chamber, 25,000 lb. Capacity (#AO5)

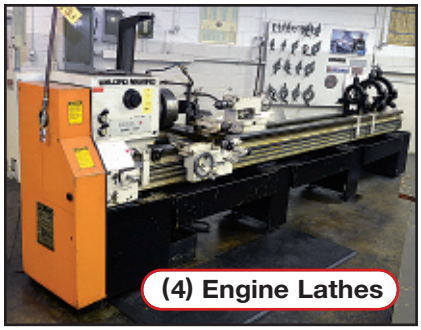
Sunbeam Furnace, with 4' Wide x 5' Deep x 66" High Internal Chamber, 25,000 lb. Cap., Allen Bradley PanelView 550 Touchpad Control (#AO-14)

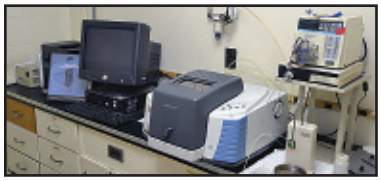
Sunbeam Furnace Model F-15-66, with 6' Wide x 7' Deep x 7' High Internal Chamber,
11,500 lb. Capacity, Allen Bradley PanelView 550 Touchpad Control with LED Display (#AO-17)

Sunbeam 1000° Gas Fired Annealing Furnace, with 8' Wide x 11' Deep x 7' High Internal Chamber,
11,500 lb. Capacity, Allen Bradley PanelView 550 Touchpad Control with LED Display (#AO-16)

(6) Despatch Furnaces, with 8' Wide x 11' Deep x 7' High Internal Chamber, 25,000 lb. Capacity, Motorized Door Opener,
Air Actuated Door Clamping Mechanism, Bolt-Together Construction, Central Computer Oven Control (#AO2, #AO3, #AO4, #AO6, #AO7, #AO8)

Despatch 850° Gas Fired Annealing Furnace, 8' Wide x 11' Deep x 7' High Internal Chamber, 25,000 lb. Cap., Bolt-Together Construction (#AO1)



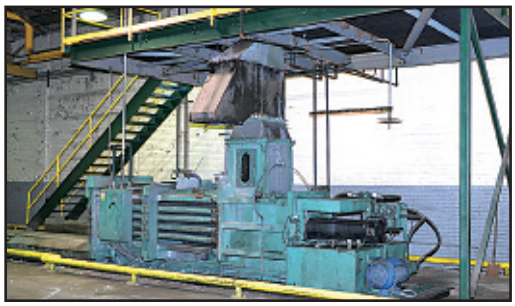


TOOLROOM EQUIPMENT • WELDING EQUIPMENT • CO2 SYSTEMS

Cincinnati 21” x 144”, American Pacemaker 20” x 96”, LeBlond Regal 19” x 156” & Cincinnati 17” x 96” Engine Lathes
Cincinnati Horizontal Universal Milling Machine • Alliant 3 HP Vertical Milling Machine • Hansford Mechanical Keyseater Model JH10
DoAll 30” & Delta Rockwell 20” Vertical Band Saws • Carolina 7” x 12” & Dake Johnson Horizontal Band Saws
Cincinnati 21” Box Column, Delta 20” Variable Speed, Jet 20” Single-Spindle Pedestal Style & (2) Delta Rockwell 17” Drill Presses
Dake 50 Ton Adjustable Bed & Ram H-Frame Hydraulic Shop Press • Boyar Schultz 6” x 18” Hydraulic Surface Grinder Model 2A618
Custom Fabricated 20” Abrasive/Cold Circular Saw • Delta Rockwell 12” Table Saw • Custom Fabricated 4” Wide Belt Sander
Machine Shop Equipment including:
Work Benches, Machine Vises, Tool Boxes, Multiple-Drawer Tool Storage Cabinets, Double End Pedestal Grinders, Roll Racks, Hand Tools, Power Tools, (2) 2 Ton Yale Electric Chain Hoists with Pendant Controls, Surface Plates, Angle Plates, Precision Measuring Tool Instruments, Custom Built Belt Sander, Walkie Electric Die Lift Cart, Hose Reels, Portable Shop Carts, etc.
Linde 450 Amp & Miller 300 Amp DC Welding Power Sources • Miller Gold Star 300 Amp DC Arc Welding Power Source Model 300SS
Miller 300 Amp AC/DC Arc Welding Power Source Model Dialarc HF, S/N JA458480, with ProCool II Chiller, Leads, Guns, Cart
L-Tec 40 Amp Plasma Cutting System • (2) Blower Engineers Articulating Smoke/Dust Collectors • (2) Phoenix Dry Rod Stabilizing Ovens
Linde/Chemtron Fire Systems Liquid CO2 Fire Suppressant System (2009), w/16,000 lb. Liquid CO2 Storage Tank, Manifold, (7) Zone Controls
Reliable LP/CO2 Systems Liquid CO2 Fire Suppressant System, with 28,000 lb. Liquid CO2 Storage Tank, Manifold, (8) Zone Controls

INSPECTION EQUIPMENT • BRIDGE CRANES

Thermo/Nicolet Spectrometer, with Cole-Parmer Masterflex L/S Digital Standard, Dell Optiplex GXT240 PC, Monitor, HP Deskjet 940C Printer
Thermo Scientific Spectrometer, S/N 819, with IBM Netvista PC, Dell Monitor, HP Deskjet 930C Printer
Instron 500 kg Tensile Tester Model 4201, S/N 331, with 0.5 - 500 mm/min. Cross Head Speed,
26.1” Cross Travel, Digital Control Unit with X-Y Plotter/Recorder, Touchpad Controls, LED Display, Dell PC, with Keyboard & Monitor
Koehler Instrument Automatic Distillation Analyzer Model K45603 ADA-5000,
with Automatic Determination of Initial & Final Point, Specimen Chamber, PC with IBM Monitor & Keyboard, HP Deskjet 895CXI Printer
RJR Custom Designed & Fabricated Inspection Machine, with Toshiba CCD Magnification Lens with 2X, 2.5X, 3X, 15X Magnification,
Custom Air Fixture, Panametrics-NDT 35DL Hand Held LED Display, Digital Readout, Sony Monitor with Moritex Model MHF-100L II Light Source,
Dell Optiplex 960 TC Keyboard, HP Laserjet 2300D Printer, Palm Buttons, Dell 19” (est.) Flat Screen Monitor
Thwing-Albert Score Bend Tester • JDC Sample Cutter • Imperial Bench Electric Oven • Blue M Bench Electric Gravity Convection Oven
Buchi Rotovapor Evaporator • (2) Mettler Lab Balances • Mullen Hydraulic Tester • Labconco Laboratory Hood Model 7280300
Contents of Quality Assurance Lab consisting of:
Modular Style Furniture, Justrite Flammable Storage Cabinet, Wooden Work Benches, File Cabinets, Beakers, Vials, etc.
(5) Mfr. Unknown 15 Ton x 50’ Span Double Girder Underhung Bridge Cranes, with 5 Ton Underhung Cable Hoist, Pendant Controls
Mfr. Unknown 10 Ton x 20’ Span Double Girder Top Running Bridge Crane, with Budgit 1/2 Ton Electric Chain Hoist, Pendant Control
(3) Detroit 7-1/2 Ton x 50’ Span Single Girder Top Running Bridge Cranes, with 7-1/2 Ton Cable Hoist, Pendant Control, Spreader Bars
Mfr. Unknown 7-1/2 Ton x 15’ Span Double Girder Top Running Bridge Crane, w/ 7-1/2 Ton Cable Hoist, Pendant, 100’ Free Standing Runway



AIR COMPRESSORS • MATERIAL HANDLING EQUIPMENT • COOLING TOWERS

(2) Sullair 200 HP Rotary Air Compressors • (3) Sullair 150 HP Rotary Air Compressors • Sullair 1600 SCFM Refrigerated Air Dryer
Camair 1000 SCFM Refrigerated Air Dryer • Sullair 700 CFM Refrigerated Air Dryer • (5) Assorted Air Receiving Tanks
Nalco Digital Programmable 3-D Trasar Enclosed Water Softening System, with (3) 110 Gallon All Plastic Porta-Feed Tanks
Hyster 15,000 lb. Diesel Forklift • Allis Chalmers 12,000 lb. Electric Forklift • Genie 500 lb. Electric Manlift Model Z30/20HD
Clark 8000 lb. Electric Forklift • (2) Linde 4500 lb. Diesel Forklifts • Hyster 15,000 lb. Diesel Forklift • (3) Lift-A-Loft 500 lb. Electric Aerial Lifts
Taylor Dunn Custom Designed 2400 lb. Electric Industrial Fire Vehicle Model B-210, S/N 150685 (2002), with Accessory 4-Wheel Trailers
Wulftec Rotary Arm Pallet Stretch Wrapper • 6000 lb. (est.) Hydraulic Roller Bed Coil Up-Ender
Marley 1000 Ton Double Flow Cooling Tower, 3800 Gallons per Minute, with (3) 75 HP Centrifugal Pumps
Mfr. Unknown 800 Ton & Mfr. Unknown 600 Ton Double Flow Cooling Towers, with (2) 75 HP Centrifugal Pumps

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OIL/SMOKE FILTRATION SYSTEM • FUEL OIL STORAGE TANKS

Absolent Oil/Smoke Filtration System, S/N 20070614 (2007), with Cyclone Pre-Inlet Plenum Spray System, Sheldon Model 9833RTS10 200 HP Single Exhaust Blower (S/N 07-0816), with Essco Control Cabinet, Toshiba PLC
Fuel Oil Storage Tank Farm (installed 1991) consisting of:
• (3) 10,000 Gal. 10' Dia. Steel Oil Storage Tanks • (3) 30,000 Gal. 12' Dia. Steel Oil Storage Tanks • (2) 20,000 Gal. 10' Dia. Steel Oil Storage Tanks
• (1) 4500 Gallon Steel Oil Storage Tank • Assorted Process Piping, Motors, Pumps, Meters, Allen Bradley PLC Control

VEHICLE • FACTORY EQUIPMENT

1989 Chevrolet CK1500 4x2 Sportside Pick-up Truck • (2) Tennant Electric Rider Floor Scrubbers
Maren 30" x 36" x 60" Horiz. Hyd. Baler • Blast-It-All 48" x 36" x 42" Reach-in Blast Cabinet • Empire 26" x 36" Reach-in Blast Cabinet
Custom Fabricated Horiz. Hydraulic Horn Press • Roper Whitney 14 ga. x 8' Manual Apron Brake • Roper Whitney 16 ga. x 52" Kick Shear
Industrial Crane 1 Ton x 10' Floor Mounted 360° Jib Crane • Yale 2 Ton Electric Cable Hoist • CM Lodestar 1 Ton Electric Chain Hoist
Max Universal 20" Disc Sander • Unipoint Radial Arm Saw • Donaldson Dust Collector • Famco Bench Top Arbor Press
(2) Siemens Induction Motors, 100 HP, 575 Volt, 40 Hz, 3-Phase, with Drive Cabinets • **(35) Sections 42" Deep x 9' W x 16' Pallet Rack**
Maintenance & Factory Equipment including:
Machine Vises, Pedestal Grinders, Welding Curtains, Tool Storage Cabinets, Storage Cabinets, Steel Saw Horses, Pedestal Grinders, Approx. (2000) 3" Steel Cores, (2500) 6" O.D. x 36" to 56" Long Steel Cores, (200) 12" Mill Drums, (300) 10" Mill Drums, (900) 3" Hanger Pipes, Bearings, Slings, Chains, Hoists, Spreader Bars, Scales, Hand & Power Tools, Banding Carts, Torch Carts, Hand Trucks, Pallet Jacks, Work Benches, Ladders, Pallet Racks, Lift Tables, Approx. (20) Fire Suits with Respirators, Assorted Fire Fighting Equipment, Cafeteria Tables, Microwave Ovens, Refrigerators, etc.

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PUBLIC AUCTION

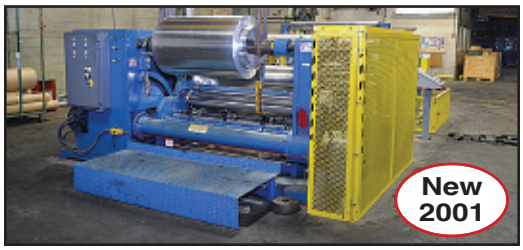
Alpha Aluminum

1300 Cunningham Avenue
Winston-Salem, North Carolina 27107

DAY 1 - ONSITE: May 8 • DAY 2 - ONLINE: May 9

INSPECTION: May 7 from 9 am - 4 pm, or By Appointment

Aluminum Casting & Rolling



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ATTENTION: PLANT MANAGER OR MACHINERY BUYER

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Alpha Aluminum

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INSPECTION: May 7 from 9 am - 4 pm, or By Appointment

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