

Catalog for Auction:BAE Systems

This catalog is meant merely as a guide. The Auctioneers do not warrant the accuracy, genuineness, authenticity, description, weight, count or measure of any of the lots specified herein.

Lot Num	Qty.	Description	Lot Num	Qty.	Description
1	1	3,200 WATT TRUMPF MODEL TRUMATIC L4030 CNC LASER CUTTING MACHINE W/ B-AXIS; S/N 130622, 3,200 WATT TRUMPF MODEL TLF 3200 TM RESONATOR; S/N D0004A0110 (INSTALLED 08/2007), BEAM ON HOURS SINCE 08/2007: 12,434, TOTAL BEAM ON HOURS: 27,861, LASER ON HOURS: 61,820, WORKING RANGES: 4000 MM X-AXIS, 2000 MM Y-AXIS, 115 MM Z-AXIS, MAX TRAVEL RANGES: 4150 MM X-AXIS, 2140 MM Y-AXIS, 117 MM Z-AXIS, ROTARY AXIS FOR PIPE, 20 MM MAX MATERIAL THICKNESS, (2) 84" X 163" SHUTTLE TABLES, SIEMENS 840D CONTROL AND DRIVES, REIDEL PRECISION COOLING SYSTEM TYPE L15/21 TR3/19.30 MODEL 2KA3040, 5 HP HANDTE TYPE MF-L SIZE 40/8/1 DUST COLLECTOR (NEW 2001)** SUBJECT TO OVERALL BID AT LOT NO. 4**	5	1	4,000 WATT TRUMPF MODEL TRUMATIC L3030 CNC LASER CUTTING MACHINE; S/N A0220A0221, 4,000 WATT MODEL TLF4000 TURBO RESONATOR; S/N D0004A7275, LASER ON HOURS: 48,586, BEAM ON HOURS: 27,571, 88 KVA CONNECTION, MAX WORKING RANGES: 3000 MM X-AXIS, 1500 MM Y-AXIS, 115 MM Z-AXIS, MAX TRAVEL RANGES: 3104 MM X-AXIS, 1580 MM Y-AXIS, 117 MM Z-AXIS, 20 MM MAX MATERIAL THICKNESS, (2) 62" X 122" SHUTTLE TABLES, SIEMENS 840D CONTROL AND DRIVES, REIDEL TYPE L16/29 TR3 EST/22.0 MODEL 2KA3 PRECISION COOLING SYSTEM, 5 HP HANDTE TYPE MF-L SIZE 40/8/1 DUST COLLECTOR (NEW 2003)** SUBJECT TO OVERALL BID AT LOT NO. 7**
2	1	TRUMPF LIFT MASTER MODEL L4030 SHEET TRANSFER STATION; S/N 246959, PLATE CENTERING, DOUBLE PLATE RECOGNITION, 2,900 LBS SUCTION CUP LIFT CAPACITY (NEW 2001)** SUBJECT TO OVERALL BID AT LOT NO. 4**	6	1	TRUMPF LIFT MASTER MODEL L3030 SHEET TRANSFER STATION; S/N 255409, 1,900 LBS MAX WORKPIECE WEIGHT, 2000 MM X 1000 MM MIN WORKPIECE SIZE, 3000 MM X 1500 MM MAX WORKPIECE SIZE, 200 MM MAX STACK HEIGHT, 25 MM MAX SHEET THICKNESS, 1180 MM VERTICAL STROKE (NEW 2003)** SUBJECT TO OVERALL BID AT LOT NO. 7**
3	1	STOPA MAXIFORMAT 40-STATION AUTOMATED PLATE STORAGE SYSTEM; S/N 043212, STOPA MIPC C-CONTROL STATION, 11,000 LBS PER STATION CAPACITY, 72" X 144" STATION PLATE CAPACITY, 220 TON SYSTEM CAPACITY, SYSTEM HEIGHT, 21'3" FOOTPRINT 22' WIDE X 30' DEEP, (1) LOAD CAR, (2) SHUTTLE CARS (NEW 2005)** SUBJECT TO OVERALL BID AT LOT NO. 4**	7	1	...OVERALL LOTS 5 AND 6...
4	1	...OVERALL LOTS 1 THRU 3...	8	1	3,200 WATT TRUMPF MODEL TRUMATIC L3030 CNC LASER CUTTING MACHINE; S/N 920303, 3,200 WATT TRUMPF MODEL TLF3000 TURBO; S/N D0004A7007 (INSTALLED 07/2007), BEAM ON HOURS SINCE 07/07: 16,495, TOTAL BEAM ON HOURS: 35,616, LASER ON HOURS: 64,811, MAX WORK RANGES: 3000 MM X-AXIS, 1500 MM Y-AXIS, 115 MM Z-AXIS, MAX TRAVEL RANGES: 3104 MM X-AXIS, 1580 MM Y-AXIS, 117 MM Z-AXIS, 20 MM MAX MATERIAL THICKNESS, (2) 62" X 122" SHUTTLE TABLES, SIEMENS 840D CONTROL AND DRIVES, REIDEL TYPE L15/21 TR3/19.30 MODEL 2KA3 PRECISION COOLING SYSTEM, 5 HP HANDTE TYPE MF-L SIZE 40/8/01 DUST COLLECTOR (NEW 2001)** SUBJECT TO OVERALL BID AT LOT NO. 10**

Catalog for Auction:BAE Systems

Lot Num	Qty.	Description	Lot Num	Qty.	Description
9	1	TRUMPF LIFT MASTER MODEL L3030 SHEET TRANSFER STATION; S/N 244035, 1,500 LBS CAPACITY, 3000 MM X 1500 MM MAX SHEET SIZE, 200 MM MAX STACK HEIGHT, 20 MM MAX SHEET THICKNESS, 12" RISER (NEW 2001)** SUBJECT TO OVERALL BID AT LOT NO. 10**	12	1	MAZAK MODEL FH-6800 TWO-PALLET CNC HORIZONTAL MACHINING CENTER; S/N 159530, THESE MACHINES ARE COMING OUT OF A 6-MACHINE FMS SYSTEM AND WILL REQUIRE SOME MODIFICATION TO MAKE FREE-STANDING, APPROX. POWER ON HOURS: 1,961, APPROX. TOTAL CUTTING HOURS: 1,652, MAZATROL 640M
10	1	...OVERALL LOTS 8 AND 9...			PC-FUSION-CNC CONTROL, 24.80" X 24.80" DRILLED & TAPPED PALLETS, 41.34" X-AXIS, 31.50" Y-AXIS, 34.65" Z-AXIS, FULL FOURTH AXIS, .001 DEGREE PALLET ROTATION, NO. 50 TAPER SPINDLE, HIGH TORQUE 7,000 RPM SPINDLE, 40 HP SPINDLE MOTOR, 120-POSITION ATC, 3,300 LBS MAX PALLET LOAD, THROUGH SPINDLE COOLANT, 38" WIDE MAYFRAN CONSEP 2000 CHIP CONVEYOR, MAC MODEL MAC-TOWER-3P-2 OIL CHILLER, AIRFLOW SYSTEM MIST COLLECTOR (NEW 2002)
11	1	3,200 WATT TRUMPF LASERCELL TLC-1005 FIVE-AXIS CNC PROFILE LASER CUTTING MACHINE; S/N A0420A0009, 3,200 WATT TRUMPF MODEL TLF3000 TURBO RESONATOR; S/N D0004A0322 (INSTALLED 03/2009), BEAM ON HOURS SINCE 03/09: 3,426, TOTAL BEAM ON HOURS: 14,371, LASER ON HOURS: 59,971, MAX WORK RANGES: 4000 MM X-AXIS, 1500 MM Y-AXIS, 500 MM Z-AXIS, N X 360 DEGREE C-AXIS, +/- 120 DEGREE B-AXIS, MAX TRAVEL RANGES: 4075 MM X-AXIS, 1530 MM Y-AXIS, 502 MM Z-AXIS, 700 MM MAX WORKING HEIGHT, SIEMENS SINUMERIK 840D CONTROL AND DRIVES W/ PENDANT CONTROL, ULTRAFILTER INTERNATIONAL TYPE LP0072 DRYER, REIDEL TYPE L15/21 TR3/19.30 MODEL 2KA3 PRECISION COOLING SYSTEM, KELLER MODEL VAR10T.5 DUST COLLECTOR, 30' GTS CUSTOM BUILT INFEED SHUTTLE TABLE W/ ALLEN BRADLEY PANELVIEW 600 CONTROL, 12" X 24' PRAB MAGNETIC SCRAP CONVEYOR, 12" PRAB INCLINE MAGNETIC SCRAP CONVEYOR (NEW 2002)	13	1	MAZAK MODEL FH-6800 TWO-PALLET CNC HORIZONTAL MACHINING CENTER; S/N 159289, THESE MACHINES ARE COMING OUT OF A 6-MACHINE FMS SYSTEM AND WILL REQUIRE SOME MODIFICATION TO MAKE FREE-STANDING, APPROX. POWER ON HOURS: 2,457, APPROX. TOTAL CUTTING HOURS: 4,730 DUE TO THE FACT THAT THIS IS THE BRAIN OF THE CELL, MAZATROL 640M PC-FUSTION-CNC CONTROL, 24.80" X 24.80" DRILLED & TAPPED PALLETS, 41.34" X-AXIS, 31.50 Y-AXIS, 34.65 Z-AXIS, FULL FOURTH AXIS, .001 DEGREE PALLET ROTATION, NO. 50 TAPER SPINDLE, HIGH TORQUE 7,000 RPM SPINDLE, 40 HP SPINDLE MOTOR, 120-POSITION ATC, 3,300 LBS MAX PALLET LOAD, THROUGH SPINDLE COOLANT, 38" WIDE MAYFRAN CONSEP 2000 CHIP CONVEYOR, MAC MODEL MAC-TOWER-3P-2 OIL CHILLER, AIRFLOW SYSTEM MIST COLLECTOR (NEW 2002)

Catalog for Auction:BAE Systems

Lot Num	Qty.	Description	Lot Num	Qty.	Description
14	1	JOHN FORD SUPER VERTICAL MODEL SV-48H TWO-PALLET CNC VERTICAL MACHINING CENTER; S/N VBD6094, FANUC SERIES 18i-MB CNC CONTROL, 27.6" X 51.2" T-SLOTTED PALLETS, 48" X-AXIS, 28" Y-AXIS, 24.8" Z-AXIS, NO. 50 TAPER SPINDLE, 6,000 RPM SPINDLE, 20 HP SPINDLE MOTOR, COOLANT THROUGH SPINDLE, 20-POSITION ATC, 2,200 LBS MAX PALLET LOAD, HARBOR OIL COOLER, INCLINE CHIP CONVEYOR (NEW 2006)			